

IMPULSE•G+ & VG+ *Series 4*

Adjustable Frequency/Vector Crane Controls

Modbus TCP/IP Installation Manual



MAGNETEK
MATERIAL HANDLING

August 2014
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Table of Contents

1. Preface and Safety	3
Applicable Documentation	3
Terms	4
Registered Trademarks	4
Supplemental Safety Instructions	4
General Safety	5
2. Product Overview	6
About This Product	6
3. Receiving	7
Option Package Contents	7
Tools Required for Installation	7
4. Option Components	8
SI-EM3 Modbus TCP/IP Option	8
Terminal CN1	8
Option LED Display	9
5. Installation Procedure	10
Section Safety	10
Prior to Installing the Option	12
Installing the Option	13
6. Option Related Drive Parameters	18
7. Modbus TCP/IP Messaging	23
Modbus TCP/IP Overview	23
Enter Command Types	26
Enter Command Settings when Upgrading the Drive	27
Message Format	27
Modbus TCP/IP Option Function Details	28
Modbus TCP/IP Exception Codes	35
Control Connection Timeout	35
8. Web Interface	36
Main Page	36
Drive Status Page	37
Network Monitor Page	37
9. Troubleshooting	39
Drive-Side Error Codes	39
Option Error Codes	43
Option Compatibility	43
10. Specifications	44

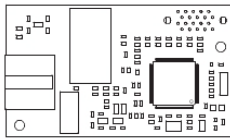
1. Preface and Safety

Magnetek manufactures products used as components in a wide variety of industrial systems and equipment. The selection and application of Magnetek products remain the responsibility of the equipment manufacturer or end user. Magnetek accepts no responsibility for the way its products are incorporated into the final system design. Under no circumstances should any Magnetek product be incorporated into any product or design as the exclusive or sole safety control. Without exception, all controls should be designed to detect faults dynamically and fail safely under all circumstances. All systems or equipment designed to incorporate a product manufactured by Magnetek must be supplied to the end user with appropriate warnings and instructions as to the safe use and operation of that part. Any warnings provided by Magnetek must be promptly provided to the end user. Magnetek offers an express warranty only as to the quality of its products in conforming to standards and specifications published in the Magnetek manual. **NO OTHER WARRANTY, EXPRESS OR IMPLIED, IS OFFERED.** Magnetek assumes no liability for any personal injury, property damage, losses, or claims arising from misapplication of its products.

Applicable Documentation

The following manuals are available for the SI-EM3 option:

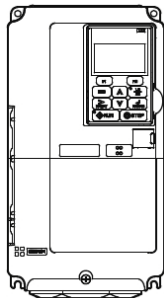
Option



**IMPULSE®G+/VG+ Series 4
Option SI-EM3 Modbus TCP/IP
Installation Manual
Manual No: 144-23926**

Read this manual first.
The installation manual is packaged with the option and contains detailed information about the option, information required to install the option and set up related drive parameters.

IMPULSE®G+/VG+ Series 4 Drive



**IMPULSE®G+/VG+ Series 4
Instruction Manual
Manual No: 144-23910**

The drive manual covers basic installation, wiring, operation procedures, functions, troubleshooting, and maintenance information. The manual also includes important information about parameter settings and drive tuning.

Access <http://www.magnetek.com> to obtain Magnetek instruction manuals.

IMPULSE®G+/VG+ Modbus RTU

**IMPULSE®G+/VG+ Modbus
RTU Instruction Manual
Manual No: 144-27025**

The Modbus RTU manual details parameter addresses, ranges, and data formatting.

Access <http://www.magnetek.com> to obtain Magnetek instruction manuals.

Terms

Drive: IMPULSE®•G+/VG+ Series 4

Option: IMPULSE®•G+/VG+ Series 4 SI-EM3 Modbus TCP/IP option

Registered Trademarks

- Modbus TCP/IP is a trademark of Modbus-IDA.
- All trademarks are the property of their respective owners.

Supplemental Safety Instructions

Read and understand this manual before installing, operating, or servicing this option. The option must be installed according to this manual and local codes.

The following conventions are used to indicate safety messages in this manual. Failure to heed these messages could result in serious or possibly even fatal injury or damage to the products or to related equipment and systems.



DANGER

DANGER indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations.



WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTICE

NOTICE indicates an equipment damage message.

NOTE: A *NOTE* statement is used to notify installation, operation, programming, or maintenance information that is important, but not hazard-related.

General Safety

General Precautions

- The diagrams in this section may include options and drives without covers or safety shields to illustrate details. Reinstall covers or shields before operating any devices. The option should be used according to the instructions described in this manual.
- Any illustrations, photographs, or examples used in this manual are provided as examples only and may not apply to all products to which this manual is applicable.
- The products and specifications described in this manual or the content and presentation of the manual may be changed without notice to improve the product and/or the manual.
- When ordering new copies of the manual, contact your Magnetek representative and provide the manual number shown on the front cover.



DANGER

Heed the safety messages in this manual.

Failure to comply will result in death or serious injury.

The operating company is responsible for any injuries or equipment damage resulting from failure to heed the warnings in this manual.

NOTICE

Do not expose the drive to halogen group disinfectants.

Failure to comply may cause damage to the electrical components in the option.

Do not pack the drive in wooden materials that have been fumigated or sterilized.

Do not sterilize the entire package after the product is packed.

Do not modify the drive or option circuitry.

Failure to comply could result in damage to the drive or option and will void warranty.

Magnetek is not responsible for any modification of the product made by the user. This product must not be modified.

2. Product Overview

About This Product

The SI-EM3 option provides a communications connection between the drive and an Modbus TCP/IP network. The option connects the drive to an Modbus TCP/IP network and facilitates the exchange of data.

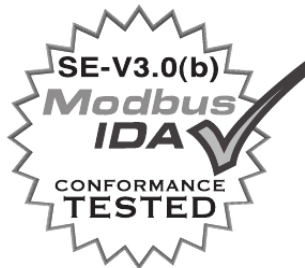
This manual explains the handling, installation and specifications of this product.

Modbus TCP/IP is a communications link to connect industrial devices (e.g., smart motor controllers, operator interfaces, and variable frequency drives) as well as control devices (e.g., programmable controllers and computers) to a network. Modbus TCP/IP is a simple networking solution that reduces the cost and time to wire and install factory automation devices, while providing interchangeability of like components from multiple vendors.

Modbus TCP/IP is an open device network standard.

By installing the option to a drive, it is possible to do the following from a Modbus TCP/IP master device:

- operate the drive
- monitor the operation status of the drive
- change parameter settings.

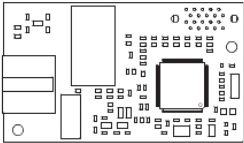






3. Receiving

Please perform the following tasks upon receiving the option:

- Inspect the option for damage. Contact the shipper immediately if the option appears damaged upon receipt.
- Verify receipt of the correct model by checking the model number printed on the option nameplate.
- Contact your supplier if you have received the wrong model or the option does not function properly.

Option Package Contents

Description:	Option	Ground Wire	Screws (M3)	LED Label	Installation Manual
--					
Quantity	1	1	3	1	1

Tools Required for Installation

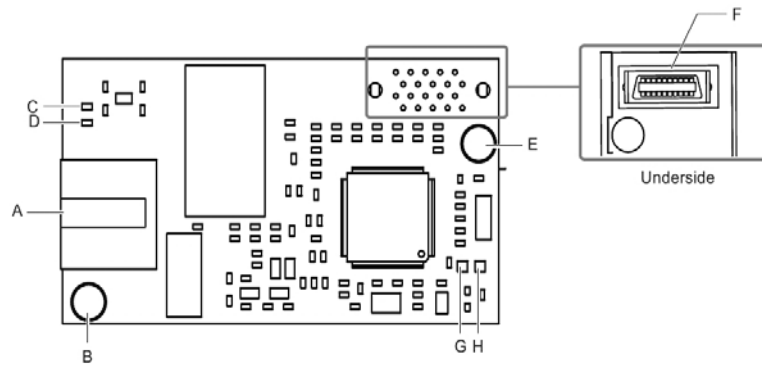
- A Phillips screwdriver (M3 metric/#1, #2 U.S. standard size*) is required to install the option and remove drive front covers.
- Diagonal cutting pliers (required for some drive models).
- A small file or medium grit sandpaper (required for some drive models).

*Screw sizes vary by drive capacity. Select a screwdriver appropriate for the drive capacity.

NOTE: Tools required to prepare option cables for wiring are not listed in this manual.

4. Option Components

SI-EM3 Modbus TCP/IP Option



- A – Modbus TCP/IP Modular Female Connector (CN1)
- B – Ground Terminal and installation hole <1>
- C – LED (10/100) <2>
- D – LED (LINK/ACT) <2>
- E – Installation hole
- F – Connector (CN5)
- G – LED (NS) <2>
- H – LED (MS) <2>

<1> The ground wire provided in the option shipping package must be connected during installation.

<2> Refer to Option LED Display on page 9 for details on the LEDs.

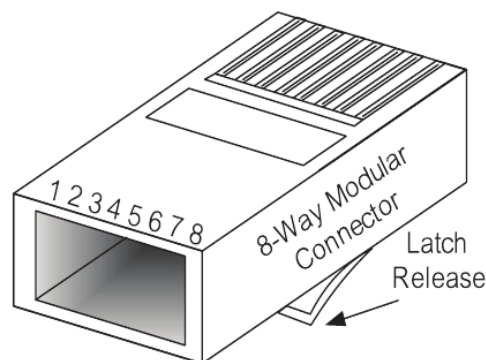
Figure 1: Option (Top View)

Terminal CN1

The communication connector on the option is a modular RJ45 female connector designated CN1. CN1 is the connection point for a customer-supplied male Ethernet network cable.

Table 1: Male 8-way Ethernet Modular Connector (Customer Supplied)

Male Ethernet 8-Way Modular Connection	Pair	Description
1	(Pair 2)	Transmit data (TXD) +
2	(Pair 2)	Transmit data (TXD) -
3	(Pair 3)	Receive data (RXD) +
4	(Pair 1)	Not used <1>
5	(Pair 1)	Not used <1>
6	(Pair 3)	Receive data (RXD) -
7	(Pair 4)	Not used <1>
8	(Pair 4)	Not used <1>



<1> Not used for 10 Mbps and 100 Mbps networks.

Option LED Display

The option has four LEDs:

Bi-color Status LEDs:

- Module status (MS) red/green
- Network status (NS) red/green

Green Ethernet LEDs:

- Network speed-10/100 (MS) green
- Link status and network activity-Link/Act (NS) red/green

The operational states of the option LEDs after the power-up diagnostic LED sequence is completed are described in Table 2. Wait at least two seconds for the power-up diagnostic process to complete before verifying the states of the LEDs.

Table 2: Option LED States

Name	Indication		Operating Status	Remarks
	Color	Status		
MS (visible through drive cover)	--	OFF	Power supply OFF	Power is not being supplied to the drive
	Green	ON	Option operating	The option is operating normally
	Green	Flashing	Option initializing	The option is configuring an IP address
	Red	ON	Fatal error occurred	The option has detected a fatal error
	Red	Flashing	Non-fatal error occurred	The option has detected a non-fatal (recoverable) error. Example: Loss of link fault
NS (visible through drive cover)	--	OFF	Offline or Power supply OFF	--
	Green	ON	Online comm. established	The option is online and has established connections
	Green	Flashing	Control connection active	The option is online and has an established and active control connection
	Red	ON	Communications error (fatal)	The option detected a duplicate IP address or a control connection has timed out

Table 3: Option LEDs

Name	Indication		Operating Status
	Color	Status	
10/100 (visible with front cover removed)	Green	OFF	10 Mbps is established
	Green	ON	100 Mbps is established
LINK/ACT (visible with front cover removed)	Green	OFF	Link is not established
	Green	ON	Link is established
	Green	Flashing	Link is established and there is network activity

5. Installation Procedure

Section Safety



DANGER

Electric Shock Hazard

Do not connect or disconnect wiring while the power is on.
Failure to comply will result in death or serious injury.

Disconnect all power to the drive, wait at least five minutes after all indicators are off, measure the DC bus voltage to confirm safe level, and check for unsafe voltages before servicing to prevent electric shock. The internal capacitor remains charged even after the power supply is turned off. The charge indicator LED will extinguish when the DC bus voltage is below 50 VDC.



WARNING

Electrical Shock Hazard

Do not remove the front cover of the drive while the power is on.
Failure to comply could result in death or serious injury.

The diagrams in this section may include options and drives without covers or safety shields to show details. Be sure to reinstall covers or shields before operating any devices. The option board should be used according to the instructions described in this manual.

Do not allow unqualified personnel to use equipment.
Failure to comply could result in death or serious injury.

Maintenance, inspection, and replacement of parts must be performed only by authorized personnel familiar with installation, adjustment, and maintenance of this product.

Do not touch circuit boards while the power to the drive is on.
Failure to comply could result in death or serious injury.

Do not use damaged wires, place excessive stress on wiring, or damage the wire insulation.
Failure to comply could result in death or serious injury.

Fire Hazard

Tighten all terminal screws to the specified tightening torque.
Loose electrical connections could result in death or serious injury by fire due to overheating of electrical connections.

NOTICE

Damage to Equipment

Observe proper electrostatic discharge (ESD) procedures when handling the option, drive, and circuit boards.

Failure to comply may result in ESD damage to circuitry.

Never shut the power off while the drive is outputting voltage.

Failure to comply may cause the application to operate incorrectly or damage the drive.

Do not operate damaged equipment.

Failure to comply may cause further damage to the equipment.

Do not connect or operate any equipment with visible damage or missing parts.

Properly connect all pins and connectors.

Failure to comply may prevent proper operation and possibly damage equipment.

Check wiring to ensure that all connections are correct after installing the option and connecting any other devices.

Failure to comply may result in damage to the option.

Prior to Installing the Option

Prior to installing the option, wire the drive, make necessary connections to the drive terminals, and verify that the drive functions normally without the option installed. Refer to the Instruction Manual packaged with the drive for information on wiring and connecting the drive.

Figure 2 shows an exploded view of the drive with the option and related components for reference.

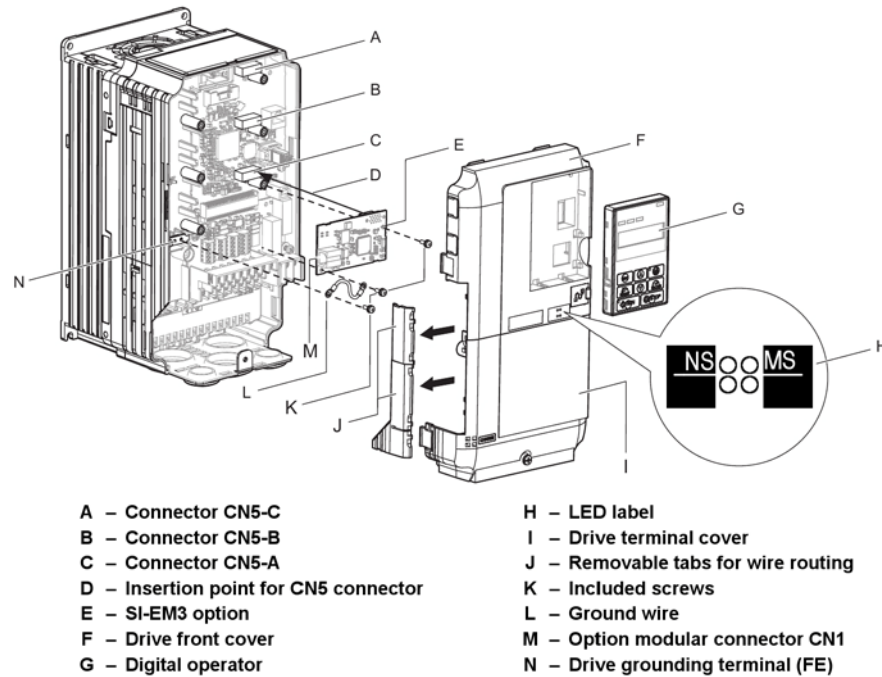


Figure 2: Drive Components with Option

Installing the Option

Remove the front covers of the drive before installing the option. Refer to the drive's Instruction Manual for directions on removing the front covers. Cover removal varies depending on drive size. This option can be inserted only into the CN5-A connector located on the drive control board.

1. Shut off power to the drive, wait the appropriate amount of time for voltage to dissipate, then remove the digital operator (G) and front covers (F, I). Front cover removal varies by model. Refer to the Instruction Manual supplied with the drive for more information on front cover removal.



DANGER

Electrical Shock Hazard.

Do not connect or disconnect wiring while the power is on. Failure to comply will result in death or serious injury. Before installing the option, disconnect all power to the drive. The internal capacitor remains charged even after the power supply is turned off. The charge indicator LED will extinguish when the DC bus voltage is below 50 VDC. To prevent electric shock, wait at least five minutes after all indicators are off and measure the DC bus voltage level to confirm safe level.

NOTICE

Damage to Equipment

Observe proper electrostatic discharge procedures (ESD) when handling the option, drive, and circuit boards. Failure to comply may result in ESD damage to circuitry.

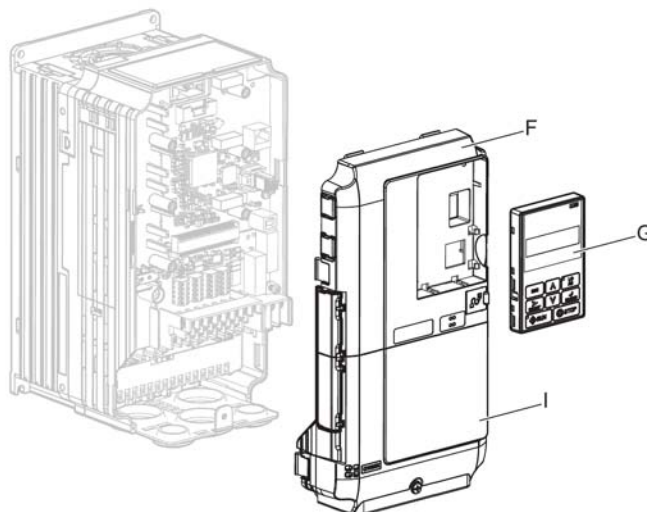


Figure 3: Remove the Front Covers and Digital Operator

2. With the front covers and digital operator removed, apply the LED label (H) in the appropriate position on the drive top front cover (F).

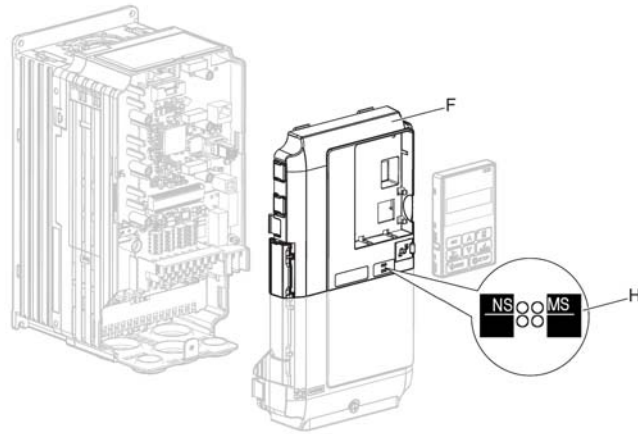


Figure 4: Apply the LED Label

3. Insert the option (E) into the CN5-A connector (C) located on the drive and fasten it using one of the included screws (K).

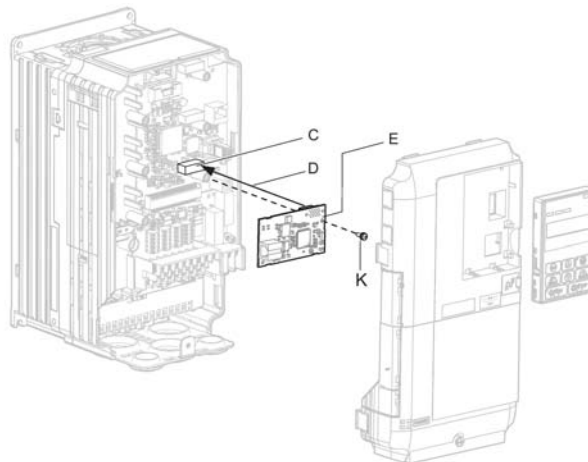


Figure 5: Insert the Option

4. Connect the ground wire (L) to the ground terminal (N) using one of the remaining provided screws (K). Connect the other end of the ground wire (L) to the remaining ground terminal and installation hole on the option (E) using the last remaining provided screw (K) and tighten both screws to 0.5 ~ 0.6 nm (4.4 ~ 5.3 in-lb.).

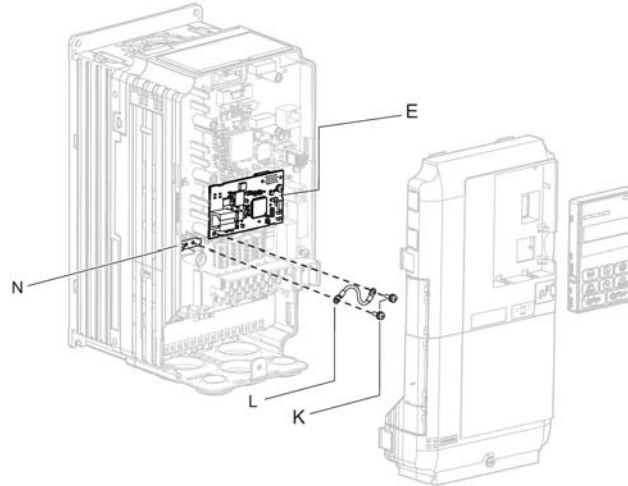


Figure 6: Connect the Ground Wire

NOTE: There are two screw holes on the drive for use as ground terminals. When connecting three options, two ground wires will need to share the same drive ground terminal.

Routing

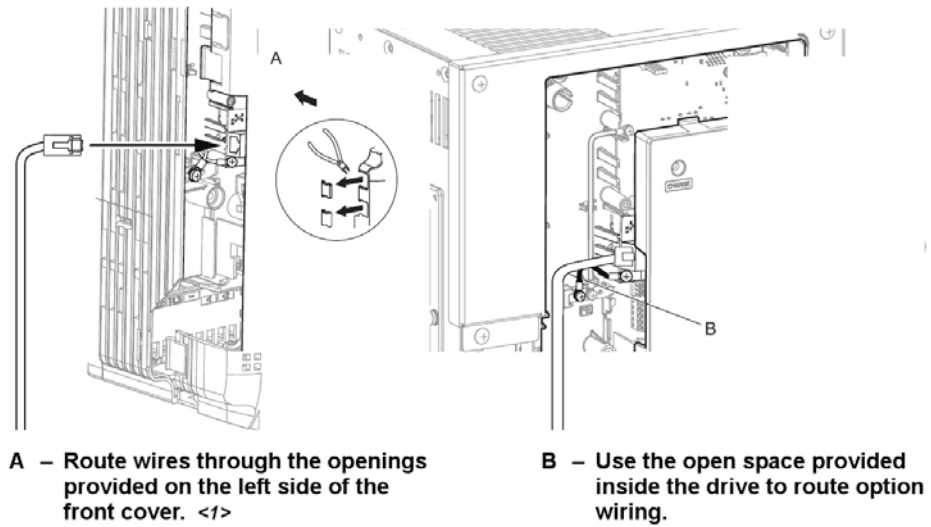
5. Ethernet cable routing is dependent on drive model and may require routing the wiring through the side of the front cover to the outside to provide adequate space for the wiring. In these cases, using diagonal cutting pliers, cut out the perforated openings on the left side of the drive front cover. Sharp edges along the cut out should be smoothed down with a file or sand paper to prevent any damage to the wires.

5a. Route the Ethernet cable inside the enclosure for drives that do not require routing through the front cover. Refer to Table 4 and Figure 7 to determine the proper wire routing by drive model.

Table 4: Model-Specific Cable Routing

Drive Series	Model	Wire Routing <1>	
		Through Front Cover	Inside Drive
Series 4	G+/VG+S4-2003 to 2033 G+/VG+S4-4001 to 4018 G+/VG+S4-5001 to 5009	Figure 7(A)	--
Series 4	G+/VG+S4-2047 and above G+/VG+S4-4024 and above G+/VG+S4-5017 and above	--	Figure 7(B)

<1> Refer to Figure 7 for examples of the different wire routing techniques.



<1> The drive will not meet NEMA Type 1 requirements if wiring is exposed outside the enclosure.

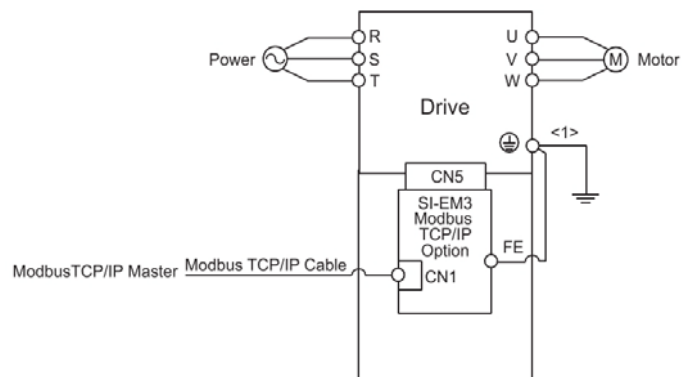
Figure 7: Wire Routing Examples

6. Connect the Ethernet communication cable to the option modular connector (CN1). To connect the option to a network, insert the RJ45 connector of the Cat 5e patch cable into the option modular connector (CN1). Ensure the cable end is firmly connected (see Figure 7).

Communication Cable Specifications

Only use cable recommended for Modbus TCP/IP™. Using a cable not specifically recommended may cause the option or drive to malfunction.

Connection Diagram



<1> The ground wire provided in the option shipping package must be connected during installation.

Figure 8: Wiring Diagram

7. Replace and secure the front covers of the drive (F, I) and replace the digital operator (G).

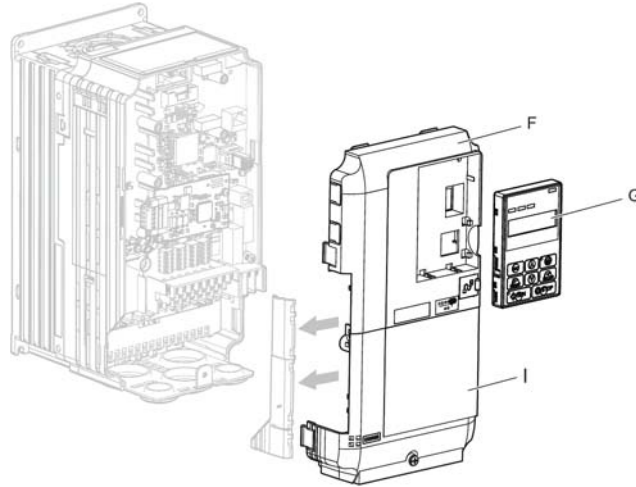


Figure 9: Replace the Front Covers and Digital Operator

NOTE: Take proper precautions when wiring the option so that the front covers will easily fit back onto the drive. Make sure no cables are pinched between the front covers and the drive when replacing the covers.

8. Set drive parameters in Table 5 for proper option performance.

6. Option Related Drive Parameters

The following parameters are used to set up the drive for operation with the option. Parameter setting instructions can be found in the drive's Instruction Manual.

Confirm proper setting of all parameters in Table 5 before starting network communications.

Table 5: Related Parameter Settings

Parameter Code	Display	Function	Range	Initial Value
A01-04	Speed Reference 0 2-SPD Multi-Step 1 3-SPD Multi-Step 2 5-SPD Multi-Step 3 2-Step Inf Var 4 3-Step Inf Var 5 Uni-Polar Analog 6 Bi-Polar Analog 7 Industrial Coms 8 RS485/RDSI Coms	X-Press Programming Reference Setup	0-8	1 (Set to 7)
B03-01 <1>	Ref Source 1 0 Operator 1 Terminals 2 Serial Com 3 Option PCB 4 Pulse Input	Source from where the frequency reference is generated. Digital Operator Terminals or Analog Input • S4-IF Interface Card • S4-I AC Digital Input Option • S4-IO Digital Input/Output Option • DI-A3 Digital Input Option (not used for B03-02) Serial communication • RS485/422 Serial Communications (R+, R-, S+, S-) Industrial Communication Option card (Port CN5-A) • EtherNet/IP • Modbus TCP/IP • PROFINET • PROFIBUS-DP Pulse input via Terminal RP (H06-01)	0-4	1 (Set to 3)

<1> To start and stop the drive with the option master device using serial communications, set B03-02 to 3. To control the drive frequency reference via the master device, set B03-01 to 3.

<2> If F06-01 is set to 3, the drive will continue to operate when a fault is detected. Take safety measures, such as installing an emergency stop switch.

<3> Enabled in FLV control modes (A01-02 = 3). When enabled, D05-01 determines whether the value is read as the Torque Limit value (D05-01 = 0) or read as the Torque Reference value (D05-01 = 1).

<4> Default setting specifies that the Torque Reference or Torque Limit is to be provided via network communications (F06-06 = 1). The motor may rotate if no torque reference or Torque Limit is supplied from the PLC.

<5> If F07-13 is set to 0, then all IP Addresses (F07-01 to F07-04) must be unique.

<6> Cycle power for setting changes to take effect.

Parameter Code	Display	Function	Range	Initial Value
B03-02 <1>	Run Source 1 0 <i>Operator</i> 1 <i>Terminals</i> 2 <i>Communication</i> 3 <i>Option PCB</i>	Source from where the RUN command is generated. Digital Operator Terminals • S4-IF Interface Card • S4-I AC Digital Input Option • S4-IO Digital Input/Output Option • DI-A3 Digital Input Option (not used for B03-02) Serial communication • RS485/422 Serial Communications (R+, R-, S+, S-) Industrial Communication Option card (Port CN5-A) • EtherNet/IP • Modbus TCP/IP • PROFINET • PROFIBUS-DP	0–3	1 (Set to 3)
F06-01	Com Bus Flt Sel 0 <i>Decel to Stop</i> 1 <i>Coast to Stop</i> 2 <i>Fast Stop</i> 3 <i>Use B03-03 Method</i> 4 <i>Alarm only <2></i>	Stopping method at communication error.	0–4	1
F06-02	EF0 Detection 0 <i>Always Detected</i> 1 <i>Only During Run</i>	Option External Fault	0, 1	0
F06-03	EF0 Fault Action 0 <i>Decel to Stop</i> 1 <i>Coast to Stop</i> 2 <i>Fast Stop</i> 3 <i>Use B03-03</i> 4 <i>Alarm Only</i>	Option External Fault	0–4	1
F06-06 <3>	Torq Ref/Lmt Sel 0 <i>Disabled</i> 1 <i>Enabled <4></i>	Torque Reference Limit Selection (FLV only)	0, 1	0
F06-07	Fref PrioritySel 0 <i>Net/Com Ref</i> 1 <i>MultiStep Speed</i>	Selects how multi-step speed inputs are treated when the NetRef command is set. Multi-step reference disabled Multi-step reference enabled	0, 1	0

<1> To start and stop the drive with the option master device using serial communications, set B03-02 to 3. To control the drive frequency reference via the master device, set B03-01 to 3.

<2> If F06-01 is set to 3, the drive will continue to operate when a fault is detected. Take safety measures, such as installing an emergency stop switch.

<3> Enabled in FLV control modes (A01-02 = 3). When enabled, D05-01 determines whether the value is read as the Torque Limit value (D05-01 = 0) or read as the Torque Reference value (D05-01 = 1).

<4> Default setting specifies that the Torque Reference or Torque Limit is to be provided via network communications (F06-06 = 1). The motor may rotate if no torque reference or Torque Limit is supplied from the PLC.

<5> If F07-13 is set to 0, then all IP Addresses (F07-01 to F07-04) must be unique.

<6> Cycle power for setting changes to take effect.

Parameter Code	Display	Function	Range	Initial Value
F06-08	Com Prm Init Sel 0 <i>Init Com Prms</i> 1 <i>No Init Com Prms</i>	Determines whether communication-related parameters (F06-XX and F07-XX) are reset when the drive is initialized using A01-05 Communication-related parameters (F06-XX and F07-XX) are not reset when the drive is initialized using A01-05. Reset all communication-related parameters (F06-XX and F07-XX) when the drive is initialized using A01-05.	0, 1	0
F07-01 <6>	IP Address 1	IP Address 1	0–255	192
F07-02 <6>	IP Address 2	IP Address 2	0–255	168
F07-03 <6>	IP Address 3	IP Address 3	0–255	1
F07-04 <6>	IP Address 4	IP Address 4	0–255	20
F07-05	Subnet Mask 1	Subnet Mask 1	0–255	255
F07-06	Subnet Mask 2	Subnet Mask 2	0–255	255
F07-07	Subnet Mask 3	Subnet Mask 3	0–255	255
F07-08	Subnet Mask 4	Subnet Mask 4	0–255	0
F07-09	Gateway IP Add 1	Gateway Address 1	0–255	192
F07-10	Gateway IP Add 2	Gateway Address 2	0–255	168
F07-11	Gateway IP Add 3	Gateway Address 3	0–255	1
F07-12	Gateway IP Add 4	Gateway Address 4	0–255	1
F07-13	IP Add Mode Sel 0 <i>Static <5></i> 1 <i>BOOTP</i> 2 <i>DHCP</i>	Sets how the option card IP Address is set at start up	0–2	2
F07-14	Duplex Select 0 <i>Half duplex</i> 1 <i>Auto Negotiate</i> 2 <i>Full Duplex</i>	Sets how the communication between host/client will be determined	0–2	1
F07-15	Baud Rate 10 <i>10 Mbps</i> 100 <i>100 Mbps</i>	Sets the communication speed for the option card.	10–100 mbps	10
F07-16	CommLoss Tout	Sets the time-out value for communication loss detection in tenths of a second. A value of 0 disables the connection time-out. Example: an entered value of 100 represents 10.0 seconds.	0–300 deciseconds	0

<1> To start and stop the drive with the option master device using serial communications, set B03-02 to 3. To control the drive frequency reference via the master device, set B03-01 to 3.

<2> If F06-01 is set to 3, the drive will continue to operate when a fault is detected. Take safety measures, such as installing an emergency stop switch.

<3> Enabled in FLV control modes (A01-02 = 3). When enabled, D05-01 determines whether the value is read as the Torque Limit value (D05-01 = 0) or read as the Torque Reference value (D05-01 = 1).

<4> Default setting specifies that the Torque Reference or Torque Limit is to be provided via network communications (F06-06 = 1). The motor may rotate if no torque reference or Torque Limit is supplied from the PLC.

<5> If F07-13 is set to 0, then all IP Addresses (F07-01 to F07-04) must be unique.

<6> Cycle power for setting changes to take effect.

Parameter Code	Display	Function	Range	Initial Value
H05-11	Enter CommandSel 0 <i>Enter Required</i> 1 <i>No EnterRequired</i>	Drive requires an Enter command before accepting any changes to parameter settings. Parameter changes are activated immediately without the Enter command.	0, 1	1

<1> To start and stop the drive with the option master device using serial communications, set B03-02 to 3. To control the drive frequency reference via the master device, set B03-01 to 3.

<2> If F06-01 is set to 3, the drive will continue to operate when a fault is detected. Take safety measures, such as installing an emergency stop switch.

<3> Enabled in FLV control modes (A01-02 = 3). When enabled, D05-01 determines whether the value is read as the Torque Limit value (D05-01 = 0) or read as the Torque Reference value (D05-01 = 1).

<4> Default setting specifies that the Torque Reference or Torque Limit is to be provided via network communications (F06-06 = 1). The motor may rotate if no torque reference or Torque Limit is supplied from the PLC.

<5> If F07-13 is set to 0, then all IP Addresses (F07-01 to F07-04) must be unique.

<6> Cycle power for setting changes to take effect.

Table 6: Option Monitors

Parameter Code	Display	Function	Range	Initial Value
U06-80	Option Monitor 1		--	--
U06-81	Option Monitor 2		--	--
U06-82	Option Monitor 3		--	--
U06-83	Option Monitor 4		--	--
U06-84	Option Monitor 5		--	--
U06-85	Option Monitor 6		--	--
U06-86	Option Monitor 7		--	--
U06-87	Option Monitor 8		--	--
U06-88	Option Monitor 9		--	--
U06-89	Option Monitor 10		--	--
U06-90	Option Monitor 1		--	--
U06-91	Option Monitor 2		--	--
U06-92	Option Monitor 3		--	--
U06-93	Option Monitor 4		--	--
U06-98	Option Monitor 9		--	--
U06-99	Option Monitor 10		--	--

7. Modbus TCP/IP Messaging

Modbus TCP/IP Overview

The Modbus TCP/IP protocol is essentially the Modbus protocol over an Modbus TCP/IP network. A master controller (typically a PLC) sends commands to slave devices, which then perform the specified functions and send a response to the master. The drive using the option has slave functionality.

Supported Modbus TCP/IP Commands

Table 7: Supported Polled I/O Assemblies

Function Code	Function Name
03H	Read Multiple Registers
06H	Write Single Register
10H	Write Multiple Registers
17H	Read/Write Multiple Registers

Drive Modbus TCP/IP Option Registers

All of the command registers, monitor registers, and parameters documented in the drive's Instruction Manual are accessible via the option.

High Speed Access Drive Modbus TCP/IP Option Registers

Many of the registers required for control have been specially mapped to provide higher speed access to increase network performance. Use these registers for the best response times.

All of the drive command registers have been mapped to this high speed access area (Modbus TCP/IP registers 01H to 01FH). In addition, the monitors shown in Table 8 are mapped for high speed access.

Table 8: Drive Registers

Address (hex)	Drive Register (hex)	Description	Bit	Description
2000	4B	Status Word (U01-12)	0	During Run
			1	During Zero Speed
			2	During Reverse Direction
			3	During Fault Reset Signal Input
			4	During Speed Agree
			5	Drive Ready
			6	Alarm
			7	Fault
			8	During Operation Error (OPEXX)
			9	During Momentary Power Loss
			A	Motor 2 Selected
			B	Reserved
			C	Reserved
			D	Reserved
			E	ComRef Status, NetRef Status
F	ComCtrl Status, NetCtrl Status			
2001	44	Motor Speed Monitor (U01-05)		
2002	48	Torque Reference Monitor (U01-09)		
2003	17A7	PG Count Channel 1		
2004	40	Frequency Reference Monitor (U01-01)		
2005	41	Output Frequency Monitor (U01-02)		
2006	42	Output Current (0.01 A units for drives set to 11 kW in Heavy or Normal Duty and 0.1 A units for drives set to 15 kW and above.)		
2007	51	Terminal A2 Input Level Monitor (U01-16)		
2008	46	DC Bus Voltage Monitor (U01-07)		

Address (hex)	Drive Register (hex)	Description	Bit	Description
2009	C0	Error Signal	0	Reserved
			1	Undervoltage (Uv1)
			2	Control Power Supply Undervoltage (Uv2)
			3	Soft Charge Circuit Fault (Uv3)
			4	Reserved
			5	Ground Fault (GF)
			6	Overcurrent (oC)
			7	Overvoltage (ov)
			8	Heatsink Overheat (oH)
			9	Heatsink Overheat (oH1)
			A	Motor Overload (oL1)
			B	Drive Overload (oL2)
			C	Overtorque Detection 1 (oL3)
			D	Overtorque Detection 2 (oL4)
			E	Dynamic Braking Transistor Fault (rr)
			F	Braking Resister Overheat (rH)
200A	C1	Error Signal 2	0	External Fault at input terminal S3 (EF3)
			1	External Fault at input terminal S4 (EF4)
			2	External Fault at input terminal S5 (EF5)
			3	External Fault at input terminal S6 (EF6)
			4	External Fault at input terminal S7 (EF7)
			5	External Fault at input terminal S8 (EF8)
			6	Cooling fan Error (FAn)
			7	Overspeed (os)
			8	Excessive Speed Deviation (dEv)
			9	PG Disconnected (PGo)
			A	Input Phase Loss (PF)
			B	Output Phase Loss (LF)
			C	Motor Overheat (PTC input) (oH3)
			D	Digital Operator Connection Fault (oPr)
			E	EEPROM Write Error (Err)
			F	Motor Overheat Fault (PTC input) (oH4)

Address (hex)	Drive Register (hex)	Description	Bit	Description
200B	C2	Error Signal 3	0	MEMOBUS/Modbus Communication Error (CE)
			1	Option Communication Error (bUS)
			2	Reserved
			3	Reserved
			4	Control Fault (CF)
			5	Zero Servo Fault (SvE)
			6	Option External Fault (EF0)
			7	PID Feedback Loss (FbL)
			8	Undertorque Detection 1 (UL3)
			9	UL4 Undertorque Detection 2 (UL4)
			A	High Slip Braking Overload (oL7)
			B	Reserved
			C	Reserved
			D	Reserved
			E	Reserved
F	Hardware Fault (includes oFX)			
200C	50	Terminal A1 Input Level Monitor (U01-15)		
200D	49	Digital Input Terminal Status (U01-10)		
200E	52	Terminal A3 Input Level Monitor (U01-17)		
200F	F1	PG Count Channel 2		
2010	17A8	Drive Software Number (Flash) (U01-14)		

Enter Command Types

The drive supports two types of Enter Commands as shown in the table below. An Enter Command is enabled by writing 0 to register number 0900H or 0910H.

Enter Commands

Table 9: Enter Command Types

Register Number	Description
0900H	Writes data into the EEPROM (non-volatile memory) of the drive and enables the data to RAM at the same time. Parameter changes remain even if the power supply is cycled.
0910H	Writes data in the RAM only. Parameter changes are lost when the drive is shut off.

NOTE: Because the EEPROM can be written to a maximum of 100,000 times, refrain from frequently writing to the EEPROM. An Enter Command is not required if reference or broadcast data are sent to the drive.

Enter Command Settings when Upgrading the Drive

When replacing earlier Magnetek drive models with a Series 4 drive and keeping the MEMOBUS/Modbus communications settings, parameter H05-11 needs to be set in accordance with how the Enter Command functions in the older drive. H05-11 determines if an Enter Command is needed or not in order to activate parameter changes in the drive.

If upgrading from a Series 2 or a Series 3 drive to Series 4, set parameter H05-11 to 0.

If upgrading from a P3 Series 2 drive to Series 4, set parameter H05-11 to 1.

Enter Commands

Table 10: Enter Command Types

H05-11 Settings	H05-11 = 0	H05-11 = 1
Drive being replaced.	Series 2, Series 3	P3 Series 2
How parameter settings are enabled.	When the Enter Command is received from the master.	As soon as the value is changed.
Upper/lower limit check.	Upper/lower limit check is performed taking the settings of related parameters into account.	The upper/lower limit of the changed parameter is checked only.
Default value of related parameters.	Not affected. The settings of related parameters remain unchanged. Parameters must be changed manually if needed.	The default settings of related parameters are changed automatically.
Error handling when setting multiple parameters.	Data is accepted even if one setting is invalid. The invalid setting will be discarded. No error message occurs.	Error occurs if only one setting is invalid. All data sent is discarded.

Message Format

The data section of the Modbus packet contains the Modbus message. In this data section, the master sends commands to the slave and the slave responds. The message format is configured for both sending and receiving as shown below, and the length of the packets depends on the command function content.

- UNIT IDENTIFIER
- FUNCTION CODE
- DATA

Unit Identifier

This field is used for intra-system routing purposes. It is typically used to communicate to a Modbus+ or a Modbus serial line slave through a gateway between an Modbus TCP/IP network and a Modbus serial line. This field is set by the Modbus master in the command and must be returned with the same value in the response by the slave. This is sometimes referred to as the Unit ID. A drive using the option has no gateway functionality.

Function Code

When sent by the master, this field identifies the command to be undertaken by the slave. It also identifies the format for the DATA section of the message. The slave normally echoes this command back to the master in its response message. When the most significant bit of this field is set in the response message, it signals an error condition has occurred.

Data

This field contains multiple bytes of varying length based upon the Function Code for commands and based upon the results of the command in the response. When sent by the master, this field contains details of the command that the slave will require to carry out the function. When sent by the slave, this field contains details of the response and sometimes error information.

Modbus TCP/IP Option Function Details

03 (03 Hex) Read Multiple Registers

This function code is used to read the contents of a contiguous block of registers. The command specifies the starting register and the number of registers. The normal response packs two bytes per register. For each register in the response, the first byte contains the most significant bits and the second byte contains the least significant bits.

Table 11: Read Multiple Registers (Command)

Description	Byte(s)	Data (Hex)
Slave Address	1	00 to FF
Function Code	1	03
Starting Register	2	0000 to FFFF
Quantity of Registers	2	*N

*N = Quantity of Registers (range is 1 to 16)

Table 12: Read Multiple Registers (Response)

Description	Byte(s)	Data (Hex)
Slave Address	1	00 to FF
Function Code	1	03
Number of Data Bytes	1	2 x *N
Register Values	*N x 2	Values contained in slave registers.

*N = Quantity of Registers

Table 13: Read Multiple Registers (Error Response)

Description	Byte(s)	Data (Hex)
Slave Address	1	00 to FF
Error Code	1	83
Exception Code	1	See Modbus TCP/IP Exception Codes section.

Table 14: Example Read Multiple Registers Command

Description		Data (Hex)
Slave Address		02
Function Code		03
Starting Register	Upper	00
	Lower	20
Quantity of Registers	Upper	00
	Lower	04

Table 15: Example Read Multiple Registers Response

Description		Data (Hex)
Slave Address		02
Function Code		03
Number of Data Bytes		08
Starting Register	Upper	17
	Lower	70
Next Register	Upper	17
	Lower	70
Next Register	Upper	01
	Lower	09
Last Register	Upper	00
	Lower	00

Table 16: Example Read Multiple Registers Error Response

Description	Data
Slave Address	02
Error Code	83
Exception Code	02

06 (06 Hex) Write Single Register

This function code is used to write to a single register in the drive. The command specifies the address of the register to be written and the value to write. The normal response is an echo of the request, returned after the register contents have been written.

Table 17: Write Single Register Command

Description	Byte(s)	Data (Hex)
Slave Address	1	00 to FF
Function Code	1	06
Register Address	2	0000 to FFFF
Register Value	2	0000 to FFFF

Table 18: Write Single Register Response

Description	Byte(s)	Data (Hex)
Slave Address	1	00 to FF
Function Code	1	06
Register Address	2	0000 to FFFF
Register Value	2	0000 to FFFF

Table 19: Write Single Register Error Response

Description	Byte(s)	Data (Hex)
Slave Address	1	00 to FF
Error Code	1	86
Exception Code	1	See Modbus TCP/IP Exception Code section.

Table 20: Example Write Single Register Command

Description		Data (Hex)
Slave Address		01
Function Code		06
Register Address	Upper	00
	Lower	01
Register Value	Upper	00
	Lower	03

Table 21: Example Write Single Register Response

Description		Data (Hex)
Slave Address		01
Function Code		06
Register Address	Upper	00
	Lower	01
Register Value	Upper	00
	Lower	03

Table 22: Example Write Single Register Error Response

Description	Data
Slave Address	01
Error Code	86
Exception Code	21

16 (10 Hex) Write Multiple Registers

This function code is used to write to a contiguous block of registers in the drive. The command specifies the starting register address, the number of registers and the values to be written. The command packs two bytes per register. For each register in the command the first byte contains the most significant bits and the second byte contains the least significant bits. The normal response returns the function code, starting address and quantity of registers written.

Table 23: Write Multiple Register Command

Description	Byte(s)	Data (Hex)
Slave Address	1	00 to FF
Function Code	1	10
Starting Register	2	0000 to FFFF
Quantity of Registers	2	*N
Number of Data Bytes	1	*N x 2
Register Values	*N x 2	0000 to FFFF

*N = Quantity of Registers (range is 1 to 16)

Table 24: Write Multiple Register Response

Description	Byte(s)	Data (Hex)
Slave Address	1	00 to FF
Function Code	1	10
Starting Register	2	0000 to FFFF
Quantity of Registers	2	*N

*N = Quantity of Registers

Table 25: Write Multiple Register Error Response

Description	Byte(s)	Data (Hex)
Slave Address	1	01
Error Code	1	90
Exception Code	1	See Modbus TCP/IP Exception Codes section.

Table 26: Example Write Multiple Registers Command

Description		Data (Hex)
Slave Address		01
Function Code		10
Starting Register	Upper	00
	Lower	01
Quantity of Registers	Upper	00
	Lower	02
Number of Data Bytes		04
First Register Data	Upper	00
	Lower	01
Next Register Data	Upper	02
	Lower	58

Table 27: Example Write Multiple Registers Response

Description		Data (Hex)
Slave Address		01
Function Code		10
Starting Register	Upper	00
	Lower	01
Quantity of Registers	Upper	00
	Lower	02

Table 28: Example Write Multiple Registers Error Response

Description	Data
Slave Address	01
Error Code	90
Exception Code	02

23 (17 Hex) Read/Write Multiple Registers

This function code performs a combination of one read operation and one write operation in a single Modbus TCP/IP transaction. The write operation is performed before the read. The command specifies the starting read address, quantity of contiguous registers to read, starting write address, quantity of contiguous registers to write and the values to be written. The normal response contains the values of the registers that were read.

For both the address and the values, the first byte contains the most significant bits and the second byte contains the least significant bits.

Table 29: Read/Write Multiple Registers Command

Description	Byte(s)	Data (Hex)
Slave Address	1	00 to FF
Function Code	1	17
Read Starting Register	2	0000 to FFFF
Quantity of Registers to Read	2	*M
Write Starting Register	2	0000 to FFFF
Quantity of Registers to Write	2	*N
Write Byte Count	1	*N x 2
Write Register Values	*N x 2	0000 to FFFF

*M= Quantity of Registers to Read (range is 1 to 16), *N = Quantity of Registers to Write (range is 1 to 16)

Table 30: Read/Write Multiple Registers Response

Description	Byte(s)	Data (Hex)
Slave Address	1	00 to FF
Function Code		17
Number of Data Bytes	1	*M x 2
Read Register Values	*M x 2	Values contained in slave registers.

*M= Quantity of Registers to Read

Table 31: Read/Write Multiple Registers Error Response

Description	Byte(s)	Data (Hex)
Slave Address	1	00 to FF
Error Code	1	97
Exception Code	1	See Modbus TCP/IP Exception Codes section.

Table 32: Example Read/Write Multiple Registers Command

Description		Data (Hex)
Slave Address		01
Function Code		17
Read Starting Register	Upper	00
	Lower	01
Quantity of Registers to Read	Upper	00
	Lower	02
Write Starting Register	Upper	01
	Lower	02
Quantity of Registers to Write	Upper	00
	Lower	02
Write Byte Count		04
First Write Register	Upper	01
	Lower	03
Next Write Register Data	Upper	02
	Lower	58

Table 33: Example Read/Write Multiple Registers Response

Description		Data (Hex)
Slave Address		01
Function Code		17
Number of data bytes		04
Read Data 1	Upper	00
	Lower	01
Read Data 2	Upper	00
	Lower	02

Table 34: Example Read/Write Multiple Registers Error Response

Description	Data (Hex)
Slave Address	01
Error Code	97
Exception Code	02

Modbus TCP/IP Exception Codes

An error may occur when the option responds to a command. The response message will contain one of the Error Codes defined in Table 35.

Table 35: Modbus TCP/IP Exception Codes

Error Code (Hex)	Error Name and Cause
01	Function Code Error. Attempted to set a function code from a PLC other than 03, 06, 10, or 17 (Hex).
02	Register Number Error. A register number specified in the command message does not exist.
03	Bit Count Error. <ul style="list-style-type: none"> • Invalid command message quantity • In a write message, the value for write byte count does not match twice the value of the stated quantity of registers to write
21	Data Setting Error. <ul style="list-style-type: none"> • Control data or parameter write data is outside the allowable setting range • Attempted to write a contradictory parameter setting
22	Write Mode Error. <ul style="list-style-type: none"> • Attempted to write while the drive was operating to a parameter that cannot be written during run • During an EEPROM data error (CPF06), the master attempted to write to a parameter other than A01-00 to -05, E01-03, or O02-04 • Attempted to write to a read-only register
23	DC Bus Undervoltage Write Error. <ul style="list-style-type: none"> • Attempted to write from the master during an undervoltage fault (Uv1) • Attempted to execute an Enter command during Uv1
24	Write Error During Parameter Process. Master attempted writing to the drive while the drive was processing parameter data.

Control Connection Timeout

The option has a safety feature that declares a fault if communications between the master and drive is lost after the master commanded the drive to run.

A controlled connection is defined as one in which a master commands the drive by writing to register 01H. After this write, the option will begin a timer. The timer will be reset upon subsequent writes to register 01H. If the timer exceeds the value programmed in drive parameter F07-16, then the option will declare a BUS ERROR to the drive. A value of 0 in F07-16 means that the timeout is disabled.

The drive reaction to a BUS ERROR is programmable through drive parameter F06-01.

8. Web Interface

The web server interface to the drive option allows management of diagnostic information through a standard web browser. The embedded web pages include:

- Main page
- Drive Status page
- Network Monitor page
- Documentation page

Main Page

The embedded main page shows basic option information such as IP address, MAC address, and firmware version. This page also shows the status of the option, and provides links to the other embedded web pages.

Information	
Protocol	Modbus-TCP
IP Address:	192.168.1.100
MAC ID:	00:20:B5:24:00:00
Product Name	SI-EM3
Option Serial Number:	19088743
Option Firmware Version:	VST300241
Drive Model:	CIMR-AUSA0009
Drive Firmware Version:	5041

Main Menu

Welcome to the Yaskawa Modbus-TCP Web Interface

Please choose from the following options:

 Status & Monitor Monitor Drive Signals	 Network Network Status Monitor	 Information View Drive and Option Documentation
--	--	---

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Figure 10: Main Page View

Drive Status Page

The embedded drive status page shows basic I/O information and drive state information.

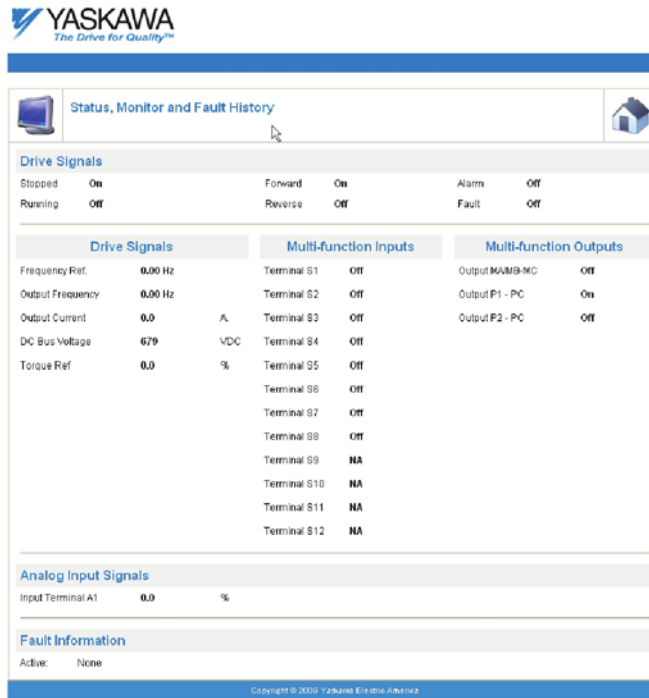


Figure 11: Drive Status Page View

Network Monitor Page

The embedded network monitor page shows the status of the option network traffic and open I/O connections.

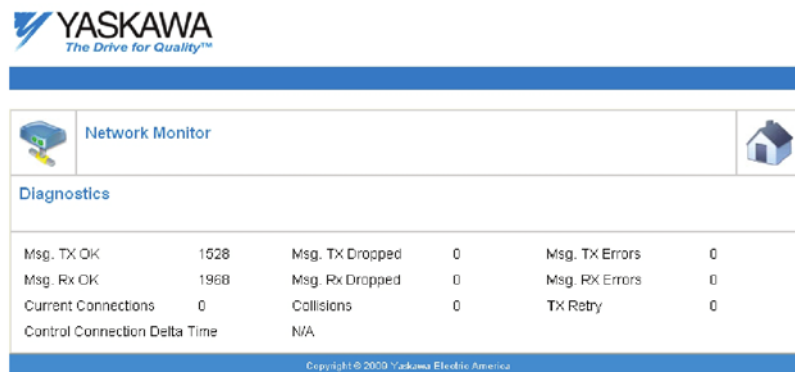


Figure 12: Network Monitor Page View

Table 36: Network Monitor Explanations

Network Monitor	Explanation
Msg Tx OK	Cumulative number of messages transmit successfully from the option.
Msg Rx OK	Cumulative number of messages received successfully to the option.
Current Connections	Current number of open connections.
Control Connection Delta Time	The time between the last two writes to the Control register, MEMOBUS/Modbus address 0001H.
Msg Tx Dropped	Cumulative number of messages dropped due to output network buffer being full and unable to hold the new message.
Msg Rx Dropped	Cumulative number of messages dropped due to input network buffer being full and unable to hold the new message.
Collisions	Cumulative number of collisions (half duplex only) reported by the MAC/PHY (Media Access Control/Physical Connection).
Msg Tx Errors	Cumulative number of transmit underruns and transmit stops reported by the MAC/PHY.
Msg Rx Errors	Cumulative number of receive overruns, receive stops, and receive error frames reported by the MAC/PHY.
Tx Retry	Cumulative number of transmits in which the 1st attempt was delayed due to busy medium reported by the MAC/PHY.

NOTE: Cumulative counters are reset when the power supply is cycled.

9. Troubleshooting

Drive-Side Error Codes

Drive-side error codes appear on the drive digital operator. Causes of the errors and corrective actions are listed in Table 37. For additional error codes that may appear on the drive digital operator, refer to the drive's Instruction Manual.

Faults

Both bUS (SI-EM3 option communication error) and EF0 (external fault input from the SI-EM3 option) can appear as an alarm or as a fault. When a fault occurs, the digital operator ALM LED remains lit. When an alarm occurs, the ALM LED flashes.

If communication stops while the drive is running, use the following questions as a guide to help remedy the fault:

- Is the option properly installed?
- Is the communication line properly connected to the option? Is it loose?
- Is the controller program working? Has the controller/PLC CPU stopped?
- Did a momentary power loss interrupt communications?

Table 37: Fault Displays, Causes, and Possible Solutions

LED Operator Display		Fault Name
bUS	bUS	Option Communication Error.
		<ul style="list-style-type: none"> • After establishing initial communication, the connection was lost • Only detected when the run command or frequency reference is assigned to the option (B03-01 = 3 or B03-02 = 3)
Cause		Possible Solution
Master controller (PLC) has stopped communicating		<ul style="list-style-type: none"> • Check that power is supplied to the PLC • Check that PLC is not in program mode
Communication cable is not connected properly		<ul style="list-style-type: none"> • Check for faulty wiring • Correct any wiring problems
A data error occurred due to noise		<ul style="list-style-type: none"> • Check the various options available to minimize the effects of noise • Counteract noise in the control circuit, main circuit, and ground wiring • If a magnetic contactor is identified as a source of noise, install a surge absorber to the contactor coil • Make sure the cable used meets the Modbus TCP/IP requirements • Make sure the option ground wire is connected between option FE terminal and the drive ground terminal connected to earth ground
Option is damaged		If there are no problems with the wiring and the error continues to occur, replace the option.
Control Connection Timeout		The control connection timer value set in F07-16 has timed out.
Duplicate IP Address		The option shares IP Address with at least one other node.

LED Operator Display		Fault Name
<i>EFO</i>	EFO	External fault Input from the option.
		The alarm function for an external device has been triggered.
Cause		Possible Solution
An external fault is being sent from the upper controller (PLC)		<ul style="list-style-type: none"> Remove the cause of the external fault Reset the external fault input from the PLC device
Problem with the PLC program		Check the program used by the PLC and make the appropriate corrections.

LED Operator Display		Fault Name
<i>oFA00</i>	oFA00	Option fault.
		Option is not properly connected.
Cause		Possible Solution
Non-compatible option connected to the drive		Connect an option that is compatible with the drive.

LED Operator Display		Fault Name
<i>oFA01</i>	oFA01	Option fault
		Option not properly connected
Cause		Possible Solution
Problem with the connectors between the drive and the option		Turn the power off and check the connectors between the drive and option.

LED Operator Display		Fault Name
<i>oFA03</i>	oFA03	Option fault.
		Option self-diagnosis error.
Cause		Possible Solution
Option hardware fault		Replace the option.

LED Operator Display		Fault Name
<i>oFA04</i>	oFA04	Option fault
		Option flash write mode.
Cause		Possible Solution
Option hardware fault		Replace the option.

LED Operator Display		Fault Name
oFA30 to oFA43	oFA30 to oFA43	Option Fault (Port A).
		Communication ID error.
Cause		Possible Solution
Option hardware fault		Replace the option.

LED Operator Display		Fault Name
oFb00	oFb00	Option fault (CN5-B).
		Non-compatible option is connected.
Cause		Possible Solution
Non-compatible option connected to the drive.		Connect the correct option to CN5-A.

LED Operator Display		Fault Name
oFb02	oFb02	Option fault (CN5-B).
		Two of the same options are connected at the same time.
Cause		Possible Solution
Options AI-A3 or DI-A3 are connected to the CN5-B port with an option connected to CN5-A.		<ul style="list-style-type: none"> Only one type of AI-A3 or DI-A3 option can be connected to the drive. The SI-EM3 option can only be connected to CN5-A.

LED Operator Display		Fault Name
oFc00	oFc00	Option fault (CN5-C).
		Non-compatible option is connected.
Cause		Possible Solution
Non-compatible option connected to the drive.		Connect the correct option to CN5-A.

LED Operator Display		Fault Name
oFc02	oFc02	Option fault.
		Option flash write mode.
Cause		Possible Solution
Options AI-A3 or DI-A3 are connected to the CN5-B port with an option connected to CN5-A.		<ul style="list-style-type: none"> Only one type of AI-A3 or DI-A3 option can be connected to the drive The SI-EM3 option can only be connected to CN5-A

Minor Faults and Alarms

LED Operator Display		Fault Name	
<i>CALL</i>	CALL	Serial communication transmission error.	
		Communication is not established.	
Cause		Possible Solution	Minor Fault (H02-XX = 10)
Communication wiring is faulty, there is a short circuit, or improper connection		<ul style="list-style-type: none"> • Check for wiring errors • Correct the wiring • Remove ground shorts and reconnect loose wires 	YES
Programming error on the master side		Check communications at start-up and correct programming errors.	
Communication circuitry is damaged.		<ul style="list-style-type: none"> • Perform a self-diagnostics check • Replace the drive if the fault continues to occur 	

Option Error Codes

Option Fault Monitors U6-98 and U6-99

The option can declare error/warning conditions via drive monitor parameters on the drive digital operator as shown in Table 38.

Table 38: Option Fault Monitor Descriptions

Fault Condition	Fault Declared	Status Value (U6-98/U6-99)	Description
No Fault	N/A	0	No faults.
Force Fault	EF0	3	Network sent a message to force this node to the fault state.
Network Link Down	BUS ERROR	1200	No network link to option board.
Connection Time-out	BUS ERROR	1201	The control connection timer (F07-16) timed out.
Duplicate IP Address	BUS ERROR	1202	This node and at least one other node have the same IP Address.
Default MAC Address	None	1203	Factory default MAC Address programmed into the option. Return for reprogramming.

Two drive monitor parameters, U06-98 and U06-99 assist the user in network troubleshooting.

- U06-98 displays the first declared fault since the last power cycle. U06-98 is only cleared upon drive power-up.
- U06-99 displays the present option status. U06-99 is cleared upon a network-issued fault reset and upon power-up.

If another fault occurs while the original fault is still active, parameter U06-98 retains the original fault value and U06-99 stores the new fault status value.

Option Compatibility

A limited number of options may be simultaneously connected to the drive depending on the type of option. Refer to Table 39 for more information. More details can be found in the drive's Installation Manual.

Table 39: Option Installation Compatibility

Option	Connector	Number of Possible Options
SI-C3, SI-N3, SI-P3, SI-S3, SI-EM3 <1>	CN5-A	1
PG-B3, PG-X3	CN5-B, C	2 <2>
DO-A3, AO-A3, AI-A3, DI-A3	CN5-A, B, C	1

<1> When installed in CN5-A, the AI-A3 and DI-A3 options can be used to set the frequency reference or replace the drive analog inputs with higher resolution. When installed in CN5-B or CN5-C, these options can only be used for monitoring; their input levels will be displayed in U01-17 and U01-21 to U01-23.

<2> Use the CN5-C connector when connecting only one option to the drive; use both CN5-B and CN5-C when connecting two options.

10. Specifications

Table 40: Option Specifications

Items	Specifications
Model	SI-EM3 (PCB model: UTC000310)
SI-EM3 Supported Messages	<ul style="list-style-type: none"> • Read Multiple Registers (03H) • Write Single Register (06H) • Write Multiple Registers (10H) • Read and Write Registers (17H) Commands that support multiple registers have a maximum Read and Write size of 16 registers.
Option Conformance	Passed
Connector Type	RJ45 8-pin Shielded Twisted Pair Cat 5e cable
Physical Layer Type	<ul style="list-style-type: none"> • Isolated Physical Layer • TCP Protocol Transformer Isolated
IP Address Setting	Programmable from drive keypad or network
Communication Speed	Programmable from drive keypad or network: 10/100 Mbps, auto-negotiate
Number of Connections	<ul style="list-style-type: none"> • Modbus TCP/IP: 10 • Web Page Access: 2
Duplex Mode	Half-forced, Auto-negotiate, Full-forced
Address Startup Mode	Static, BOOTP, DHCP
Ambient Temperature	-10 °C to +60 °C (14 °F to 140 °F)
Humidity	95% RH or lower with no condensation
Storage Temperature	-20 °C to +60 °C (-4 °F to 140 °F) allowed for short-term transport of the product
Area of Use	Indoor (free of corrosive gas, airborne particles, etc.)
Altitude	1000 m (3280 ft.) or lower