OVERVIEW

The following procedure is a supplement to other documentation available for the G+ Mini drive. This will guide the user in proper installation and setup of the system.

DANGER! DANGEROUS VOLTAGES ARE PRESENT WHEN DRIVE IS ON. Improper wiring can cause bodily harm and damage to the equipment. Before applying power to the G+ Mini, ensure that all protective covers are fastened and all wiring connections are secure. After power has been turned OFF, wait at least 5 minutes until the charge indicator extinguishes completely before touching any wiring, circuit boards, or components.

When installing the system, be sure to follow good wiring practices and follow all applicable electrical codes. Ensure that the mounting of all components are secure and the environment, such as excessive moisture, poor ventilation, etc., will not cause system degradation.

Read this document, provided with the G+ Mini, thoroughly before attempting installation. Refer to the technical manual, as needed, available at: http://www.magnetekmh.com/Material%20Handling/Product%20Manuals

Step 1
Connect Motor and Line Power

Figure 1 shows the electrical connections for the input power and motor terminals on the G+ Mini drive. Make the appropriate connections, with power turned off. Follow good wiring practices and follow all applicable electrical codes. Ensure the equipment is properly grounded, as shown.

WARNING: DO NOT CONNECT ANY OF THE FOLLOWING TERMINALS TO EARTH GROUND.

Step 2
Typical Connection Diagram

This step shows a typical wiring diagram and connection points for the G+ Mini. Wiring connections should only be made by trained and authorized personnel when power to the drive is turned off.

Step 3
Changing Parameters and Monitoring the G+ Mini

This step shows how to access and modify a G+ Mini parameter as well as how to monitor G+ Mini signals such as output frequency and motor current.

Make sure all protective covers have been re-attached and power is turned on. DO NOT RUN THE MOTOR.

Accessing Parameter Menu & Changing Parameters

Figure 3: G+ Mini Digital Operator Power-up State

Press \( \text{\#} \) four times until the digital operator shows the parameter menu (PAr) then press \( \text{\#} \).

Figure 4: Select Parameter Value

Press \( \text{\#} \) to select the digit you would like to change. Next use \( \text{\#} \) and \( \text{\#} \) to select the parameter group, sub-group, or number.

Figure 5: Select Parameter

Modify the parameter value using \( \text{\#} \) and \( \text{\#} \). Press \( \text{\#} \) to save the new value.

Figure 6: Change Parameter Value

Press ESC several times to return to the main display.
Step 4
Selecting a Control Method and Motion
This step will explain how to configure the drive for a Hoist or Traverse application. For hoisting applications, the G+ Mini should only be used to control a hoist with a mechanical load brake.

**Traverse:**
Set parameter A01.03 = 0 (Traverse). It is recommended that the Control Method is set to V/f (A01.02 = 0). If Open Loop Vector is desired, set A01.02 = 2.

**Hoist (with Mechanical Load Brake):**
Set parameter A01.03 = 1 (Hoist). It is recommended that the Control Method is set to V/f (A01.02 = 0). If Open Loop Vector is desired, set A01.02 = 2.

*NOTE: An auto-tune is recommended when using the Open Loop Vector Control method or Hoist motion.*

Step 5
Selecting a Speed Reference
This step will list the speed reference settings that are selected with parameter A04.01.

*NOTE: Default speed settings will be automatically applied via X-Press Programming. Reference the technical manual for more details and wiring instructions.*

2-Speed Multi-Step: A04.01 = 0
3-Speed Multi-Step: A04.01 = 1
5-Speed Multi-Step: A04.01 = 2
2-Speed Infinitely Variable: A04.01 = 3
3-Speed Infinitely Variable: A04.01 = 4
Uni-Polar Analog: A04.01 = 5

Step 6
Auto-Tuning
In this step the G+ Mini is set up for use with the motor. Make sure all protective covers have been re-attached and then apply power to the G+ Mini. DO NOT RUN THE MOTOR.

Press \( \wedge \) until the FOUT LED turns on. The display now shows the actual drive output frequency in Hz.

Press \( \wedge \) three times until the Digital Operator shows the Auto-Tuning menu (A. Tun) then press \( \wedge \).

Press \( \wedge \) once until the Digital Operator shows parameter T01.02 then press \( \wedge \).

After setting parameter T01.07 press \( \wedge \) to select the Auto-Tuning command.

**WARNING! SUDDEN MOVEMENT HAZARD.** The G+ Mini and motor may start unexpectedly during Auto-Tuning.

**WARNING! ELECTRIC SHOCK HAZARD.** High voltage will be supplied to the motor when Auto-Tuning is performed. Do not touch the motor.

Next, press \( \wedge \) on the Digital Operator. The G+ Mini will now start the Auto-Tuning procedure.

The display will show \( \wedge \) when the Auto-Tuning procedure has been successfully completed. Please reference the G+ Mini technical manual or repeat Auto-Tuning procedure again if the display shows an error message.

Step 7
Quick Start Parameters
The following table lists the general purpose application parameters as well as frequently asked questions.

This section may require you to change one or more G+ Mini parameters. Please refer to Step 3 for a detailed explanation on how to change parameters.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Description</th>
<th>Settings</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>A01.01</td>
<td>Access Level</td>
<td>0 = User</td>
<td>1 = Basic</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2 = Advanced</td>
<td>Auto-Tune recommended</td>
</tr>
<tr>
<td>A01.02</td>
<td>Control Method</td>
<td>0 = V/f</td>
<td>2 = Open Loop Vector*</td>
</tr>
<tr>
<td>A01.03</td>
<td>Motion</td>
<td>0 = Traverse</td>
<td>1 = Hoist</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4 = Brake-toric</td>
<td></td>
</tr>
<tr>
<td>A01.04</td>
<td>Speed Reference</td>
<td>0 = Two-Speed Multi-Step</td>
<td>1 = Three-Speed Multi-Step</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2 = Five-Speed Multi-Step</td>
<td>3 = Three-Speed Infinitely Variable</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4 = Three-Step Infinitely Variable</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 = Uni-Polar Analog (0-10VDC, 4-20mA)</td>
<td></td>
</tr>
<tr>
<td>E01.01</td>
<td>Input Voltage</td>
<td>155 - 255 VAC</td>
<td>310 - 510 VAC (600 VAC Models)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Line Voltage</td>
<td></td>
</tr>
<tr>
<td>E02.01</td>
<td>Motor Rated FLA</td>
<td>0.01 - 70.0 Amps</td>
<td>See Motor Nameplate</td>
</tr>
<tr>
<td>E03.01</td>
<td>Motor Rated Voltage (e.g. 230 V, 460 V)</td>
<td>150 - 1500 Hz</td>
<td></td>
</tr>
<tr>
<td>E03.02</td>
<td>Motor Rated Speed (e.g. 1750 rpm)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>H01.xx</td>
<td>Digital Inputs</td>
<td>Terminals S1 - S7</td>
<td></td>
</tr>
<tr>
<td>H02.xx</td>
<td>Digital Outputs</td>
<td>Terminals MA/MB</td>
<td></td>
</tr>
<tr>
<td>H03.xx</td>
<td>Analog Inputs</td>
<td>Terminals A1, A2</td>
<td></td>
</tr>
<tr>
<td>H04.xx</td>
<td>Analog Output</td>
<td>Terminal AM</td>
<td></td>
</tr>
</tbody>
</table>

Frequently Asked Questions

**Question:** How do I reset the drive back to factory default settings?
**Answer:** Go to parameter A01.03 and enter 2220.

**Question:** How do I adjust the time it takes the motion to speed up or slow down?
**Answer:** Increase the value of parameter E01.04 Maximum Frequency. Verify that the motor and system allow for this.

**Question:** How do I prevent my drive from tripping on an OV fault (overvoltage) while my motor is ramping down?
**Answer:** Increase deceleration time parameter B05.02 and check braking resistor.

**Question:** How do I prevent my drive from tripping on an OL1 fault (overload) while my motor is ramping down?
**Answer:** Verify motor rated current parameter E02.01 and motor overload parameter settings L01.01 Motor overload selection, L01.02 Motor overload protection time.

**Question:** How can I run my motor above the nominal motor speed?
**Answer:** Increase the value of parameter E01.04 Maximum Frequency. Verify that the motor and system allow for this.

**Question:** How can I change motor direction without changing the motor leads?
**Answer:** Set parameter B03.04 to 1 (exchange phases).